

## IN THE CLAIMS

Please amend Claims 2-9 and 11-17 to read as follows.

1. (Original) A liquid ejecting head comprising:  
a card edge contact having a plurality of electrical contacts for transmission of  
a driving signal;  
a recording element substrate having a recording element for generating energy  
contributable to eject liquid onto a recording material in response to the driving signal; and  
an electrical flexible cable for electrical connection between said card edge  
contact and said recording element substrate.
2. (Currently Amended) A liquid ejecting head according to Claim 1,  
wherein an inserting direction of said card edge contact into a card edge connector with which  
said card edge contact is electrically ~~connected~~, connected is substantially perpendicular [[to]] or  
parallel ~~with~~ to a direction in which the liquid is ejected from said recording element substrate.
3. (Currently Amended) A liquid ejecting head according to Claim 1,  
wherein said electrical flexible cable extends substantially in a U-like ~~fashion~~ shape between a  
surface of a casing of said liquid ejection recording head and a member ~~having the~~ that has said  
card edge contact and that is disposed opposed to said surface of said casing.

4. (Currently Amended) A liquid ejecting head according to Claim 3, wherein ~~said the~~ U-like ~~fashion~~ shape has ~~a configuration~~ an opening in a direction substantially the same as a direction in which the liquid is ejected.

5. (Currently Amended) A liquid ejecting head according to Claim 1, wherein said card edge contact ~~has~~ comprises a card edge substrate ~~of comprising~~ a rigid base plate on which wiring leads constituting a circuit ~~is~~ are formed.

6. (Currently Amended) A liquid ejecting head according to Claim 1, further comprising a projection for damming flow of the liquid deposited on a surface so as to prevent the liquid from flowing toward said card edge contact.

7. (Currently Amended) A liquid ejecting head according to Claim 6, wherein said projection is provided on said electrical flexible cable, and extends in a direction crossing ~~with~~ a direction of flow of the liquid toward said card edge contact.

8. (Currently Amended) A liquid ejecting head according to Claim 1, further comprising a main body portion supporting said card edge contact and said recording element substrate, wherein said main body portion is provided with a connection surface for connection with said electrical flexible cable, and said connection surface has a groove for ~~trapping~~ stopping flow of the ~~liquid~~ liquid, deposited on ~~[[t]]~~ a surface of ~~[[t]]~~ said liquid ejection recording ~~head~~ head, toward said card edge contact.

9. (Currently Amended) A liquid ejecting head according to Claim 8, wherein said groove is extended in a direction crossing ~~with~~ a direction in which the liquid flows toward said card edge contact.

10. (Original) A liquid ejecting head according to Claim 8, wherein said main body portion has an ink container holder for holding an ink container for containing the liquid.

11. (Currently Amended) A manufacturing method for manufacturing a liquid ejection recording head including a card edge contact having a plurality of electrical contacts for transmission of a driving signal; a recording element substrate having a recording element for generating energy contributable to eject liquid onto a recording material in response to the driving signal; a recording element unit supporting the recording element ~~substrate;~~ substrate; and a main body supporting the card edge contact and the recording element substrate, wherein the card edge contact and the recording element substrate are electrically connected by an electrical flexible cable, said method comprising the steps of:

connecting ~~said the~~ the electrical flexible cable to ~~said the~~ the recording element unit while ~~said the~~ the recording element substrate and ~~said the~~ the card edge contact are in electrical connection with each ~~other other,~~ and mounting the recording element unit on one side of the main body;

bending the electrical flexible cable so as to be along another side of the main body which is adjacent ~~said to the~~ the one side;

connecting at least a part of the electrical flexible cable to ~~said another~~ the  
other side of the main body; and

mounting the card edge contact to the main ~~body~~ body, with a portion of the  
electrical flexible cable being not connected with the main ~~assembly portion~~ body and  
being bent at a predetermined angle.

12. (Currently Amended) A method according to Claim 11, wherein the  
card edge contact and the main body are provided with respective holes through which fixing  
means for fixing the card edge contact to the main body are provided, and the hole in the card  
edge contact is elongated in a direction perpendicular to a direction in which the electrical  
flexible cable extends from the recording element substrate to the card edge contact.

13. (Currently Amended) A method according to Claim 11, wherein the  
predetermined angle is such that a direction of insertion of the card edge contact into ~~the~~ a card  
edge connector to which ~~said the~~ card edge contact is electrically ~~connected~~; connected is  
substantially perpendicular ~~to~~ or parallel ~~with~~ to a direction of ejection of the liquid.

14. (Currently Amended) A method according to Claim 11, further  
comprising a step of providing a projection for damming flow of the liquid deposited on a  
surface so as to prevent the liquid from flowing toward ~~said the~~ card edge contact.

15. (Currently Amended) A method according to Claim 11, further comprising a step of providing a groove ~~for trapping flow of the liquid deposited on t surface of t said liquid ejection recording head toward said card edge contact in said another~~ on the other side of the main ~~body portion~~ body, to which at least a part of the electrical flexible cable is connected, wherein the groove is for stopping flow of the liquid, deposited on a surface of the liquid ejection recording head, toward the card edge contact.

16. (Currently Amended) A method according to Claim 11, wherein ~~said~~ the main body ~~portion~~ has an ink container holder for holding an ink container for containing the liquid.

17. (Currently Amended) A recording device comprising:  
a head holding member for detachably holding a liquid ejection recording head as defined in Claim 1;  
a plurality of electrical ~~contact contact~~ contacts to be connected with respective electrical contacts provided in the card edge contact of the liquid ejection recording head; and  
a card edge connector mounted to the head holding member.